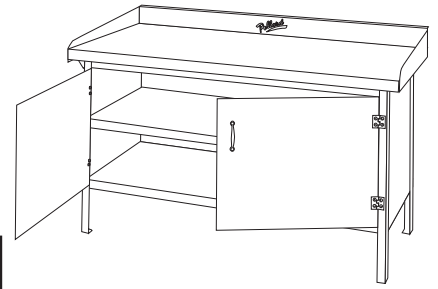


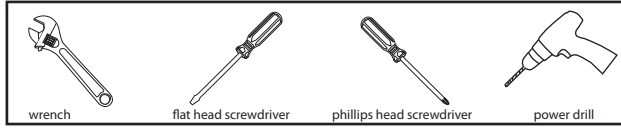


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# 140 Enclosed Work Bench Assembly Instructions

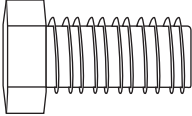
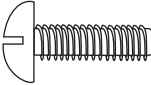
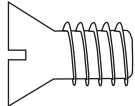

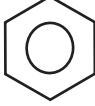
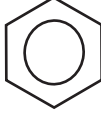



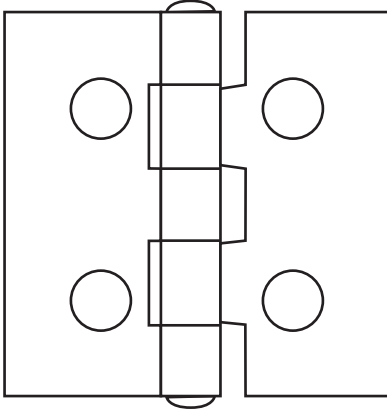
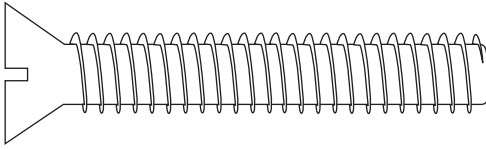
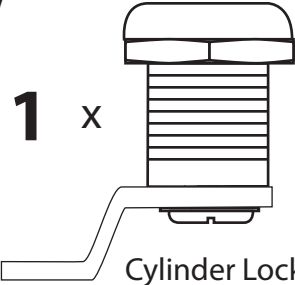
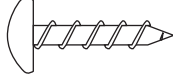


Tools Needed:



## Includes:

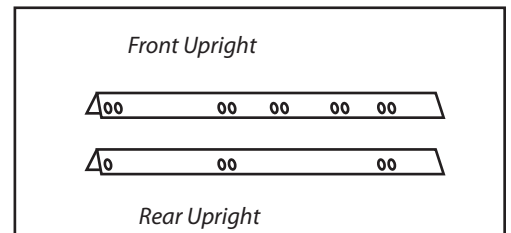
- (2) Side Plates (Left & Right) •(1) Back Plate •(2) Rear Uprights(Left & Right) •(2) Front Uprights •(1) Top Front Cross Angle
- (2) Top Support Angles •(2) Cabinet Doors •(1) Maple Top

<p><b>4</b> x </p> <p>3/8" x 3/4" Hex Head Machine Screw</p>	<p><b>60</b> x </p> <p>1/4" x 5/8" Round Head Machine Screw</p>	<p><b>6</b> x </p> <p>5/16" x 3/4" Flat Head Machine Screw</p>
<p><b>10</b> x </p> <p>3/8" Hex Nut</p>	<p><b>60</b> x </p> <p>1/4" Hex Nut</p>	<p><b>6</b> x </p> <p>5/16" Hex Nut</p>
<p><b>4</b> x </p> <p>3/8" Lock Washer</p>	<p><b>60</b> x </p> <p>1/4" Lock Washer</p>	<p><b>6</b> x </p> <p>5/16" Lock Washer</p>
<p><b>4</b> x </p> <p>2" x 2" Butt Hinges</p>	<p><b>6</b> x </p> <p>3/8" x 2 1/2" Flat Head Machine Screw</p>	<p><b>1</b> x </p> <p>Cylinder Lock</p>
	<p><b>10</b> x </p> <p>#12- 3/4" Wood Screw</p>	

## Steps:

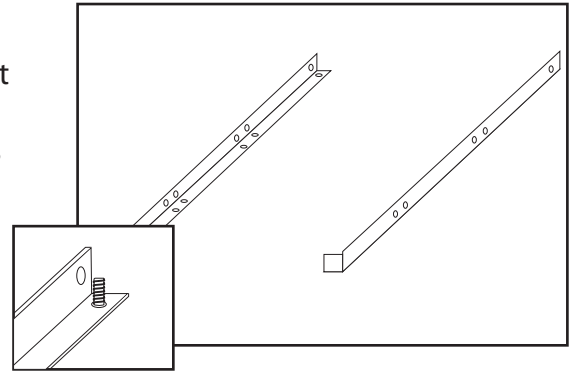
**1**

Determine which are the Front and which are the Rear Uprights. The Front Uprights have four extra holes for the hinges. Both Front and Rear Uprights are made as left and rights.



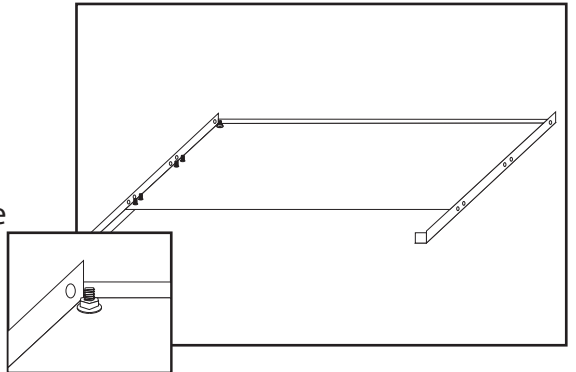
2

Lay rear uprights on floor about 55" apart. Insert (5) 1/4" x 5/8" Round Head Machine Screws through the back holes so that the screw head is between the floor and the upright.



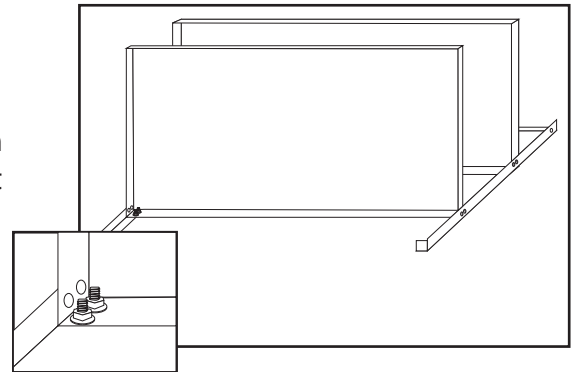
3

Align the Cabinet Back Plate (with the 1/2" form facing up) between the uprights and match the holes in the back with the protruding screws. Bolt 1/4" Lock Washer and 1/4" Hex Nut to the top single screws. **HAND TIGHTEN ONLY.** Leave the remaining screws without nuts and washers.



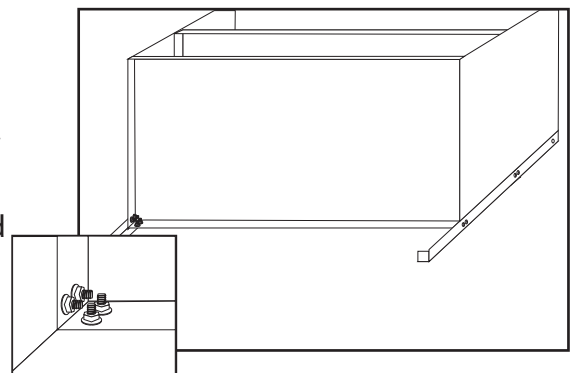
4

Attach the top Tray Shelf with flanges down onto the four protruding screws and fasten with (4) 1/4" Lock Washers and 1/4" Hex Nuts. Repeat with the lower Tray Shelf. **HAND TIGHTEN ONLY.**



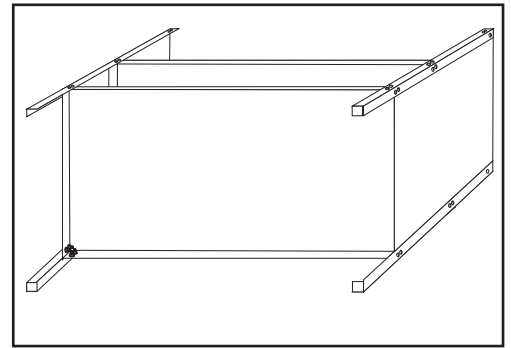
5

Insert the Side Plates between the tray shelves and the rear uprights, bolt through the bottom side holes of the upright, sides, and trays using (8) 1/4" x 5/8" Round Head Machine Screws, 1/4" Lock Washers, and 1/4" Hex Nuts. **HAND TIGHTEN ONLY.** Leave 13/32" holes in sides and uprights open.



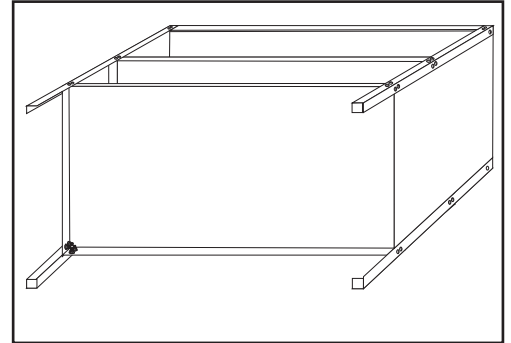
6

Attach front Uprights using (16) 1/4" x 5/8" Round Head Machine Screws, 1/4" Lock Washers, and 1/4" Hex Nuts. **HAND TIGHTEN ONLY.**



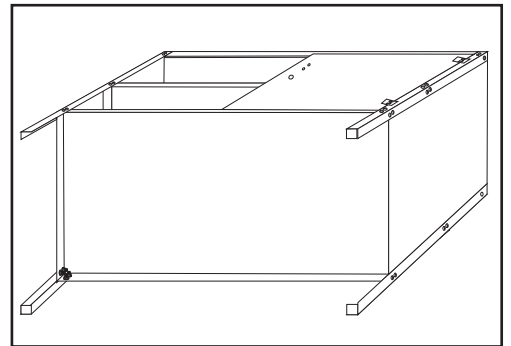
7

Bolt the top front cross angle inside of the front uprights at the top with angle flange in. Use (4) – 1/4" x 5/8" Round Head Machine Screws, Lock Washers, and Hex Nuts. **HAND TIGHTEN ONLY.**



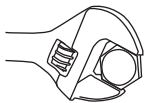
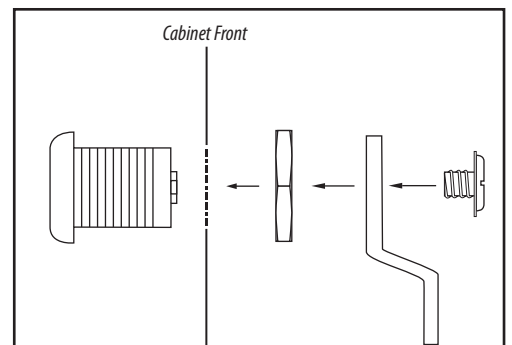
8

Assemble Hinges to left and right Doors using (4) 2" x 2" hinges, match up holes on uprights with holes on hinges and bolt together using (16) 1/4" x 5/8" Machine Screws, 1/4" Lock Washers, and Hex Nuts.

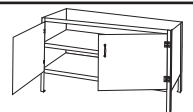


9

Attach Cylinder Locks to Cabinet Fronts. Remove End Screw, Cam, and 1/2" Hex Nut from Cylinder. Insert Cylinder into lock hole and replace 1/2" Hex Nut, Cam, and End Screw according to diagram. Attach door handles with (4) 8/32" x 3/8" Flat Head Machine Screws and 8/32" nuts.

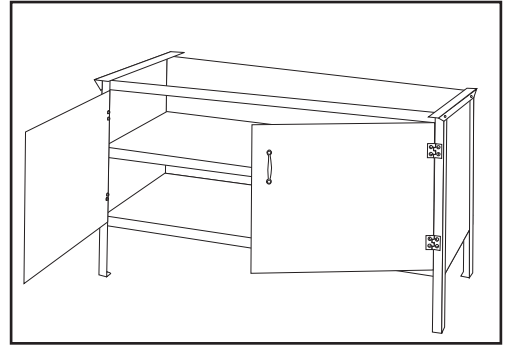


Stand cabinet upright and make sure the frame work is square and that the doors are in line, then tighten all bolts.



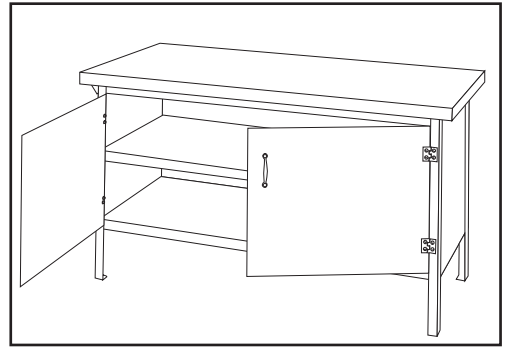
10

Attach top support angles to Uprights and Sides using (4) 3/8" x 3/4" Hex Head Machine Screws, 3/8" Lock Washers, and 3/8" Hex Nuts.



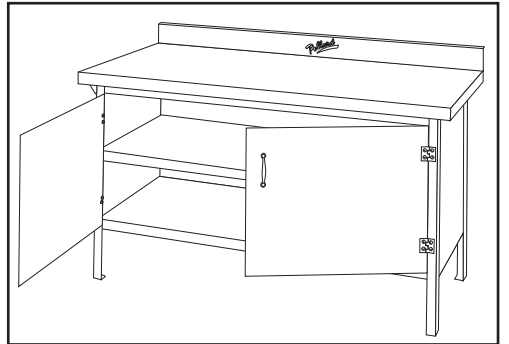
11

Place the Maple Top on top of the support angles, align holes and secure using (6) 3/8" x 2 1/2" Flat Head Machine Screws, 3/8" and 3/8" Hex Nuts. Tighten Bolts.



12

Assemble Back Plate to top by first holding the plate flush with the bottom of the top, mark and punch the three mounting holes into the Top. (We suggest using a #26 Drill 9/64) and drill pilot holes about 5/8" deep. Then attach using (3) #12 - 3/4" Wood Screws.



13

To assemble End Plates slip 1" formed flange of End Plates behind the Back Plate lining up the hole on the flange with the hole in the Back Plate. Secure with (2) 1/4" x 5/8" Round Head Machine Screws, 1/4" Lock Washers, and 1/4" Hex Nuts. Now mark, punch and drill End Plate holes on the side into the Maple Top and secure with (6) #12 - 3/4" Wood Screws.

